

ABSTRACT

An apparatus according to the present invention continuously produces a suction cupped sheet of a predetermined width having a number of suction cups molded on a resin sheet. The apparatus has an endless track including an upper conveying path and includes a drawing mechanism. A thermoplastic soft resin is extruded sequentially into a train of molds conveyed along the conveying path. The extruded resin solidifies and forms a suction cupped sheet. The drawing mechanism draws the suction cupped sheet from the molds near the end point of the conveying path.